

# ATHENA: BIG SCIENCE

enabled by

Precision Engineering



**SRON**



cosine

measurement systems

15-Nov-2017 Precision Fair

Netherlands Institute for Space Research

Netherlands Organisation for Scientific Research (NWO)

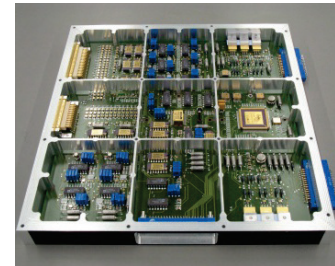
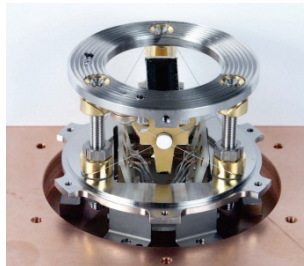
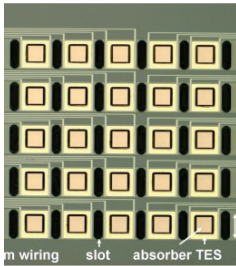
# General introduction

SRON: Space Research Organization Netherlands

- Under the umbrella of NWO-I (OC&W funded)
- Role of SRON:
  - **(Co)-PI roles for scientific research:**
    - Astrophysics HIFI-Herschel, SAFARI-Spica, Athena, etc.
    - Earth Atmosphere recent launch of Tropomi instrument @Sentinel5P
    - Exo planetary science contribution to Ariel ESA M4 mission
  - Instrument hardware, development & realization XIFU detector-Athena
  - Space Engineering support to third parties

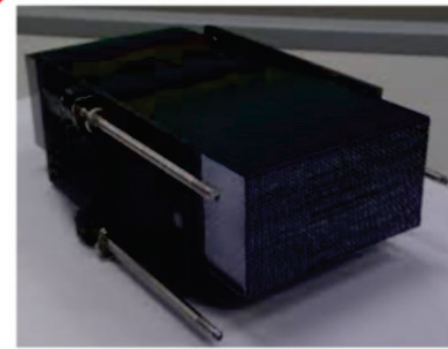
Presenter:

- Ir Coen van Baren
- Structural & thermal background
- Supporting early phases conceptual design, design & analysis, final verification by test



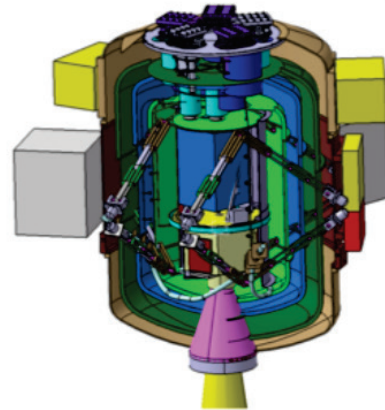
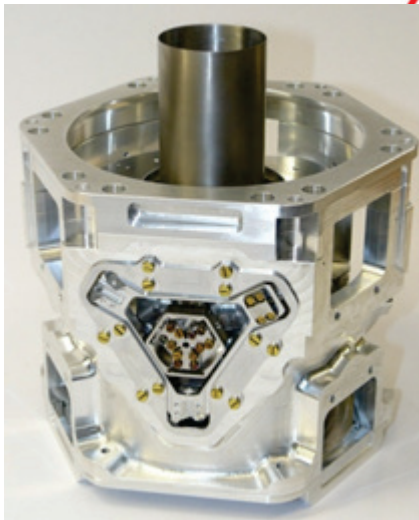


## Facts of ATHENA mission



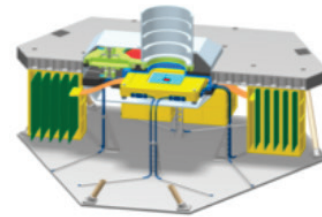
### **X-ray Telescope**

Sensitivity:  $3 \times 10^{-17}$  erg/cm<sup>2</sup>/s  
2 m<sup>2</sup> at 1 keV  
5 arcsec HEW



### **X-ray Integral Field Unit**

$\Delta E = 2.5$  eV  
Field of view 5 arcmin  $\emptyset$



### **Wide Field of View Imager**

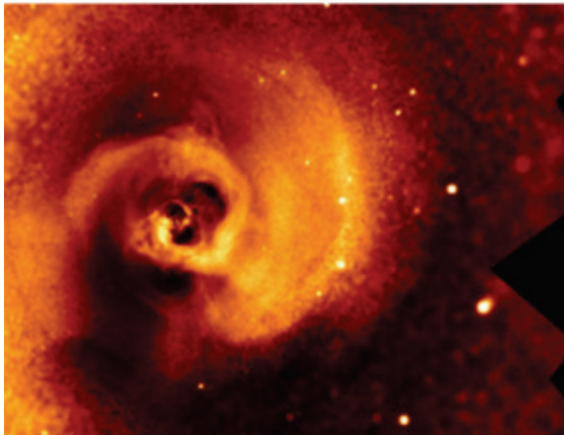
$\Delta E = 125$  eV  
Field of view 40 x 40 arcmin<sup>2</sup>

- ATHENA X-ray observatory: astrophysics science
- One of three L (large) missions in ESA's Cosmic Vision 2015-2025 program
- Launch date 2028
- Mission life 5 years (+5 yrs)

optical

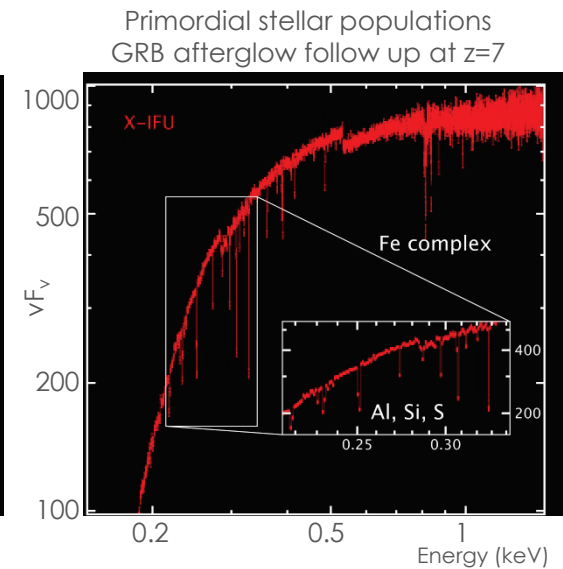
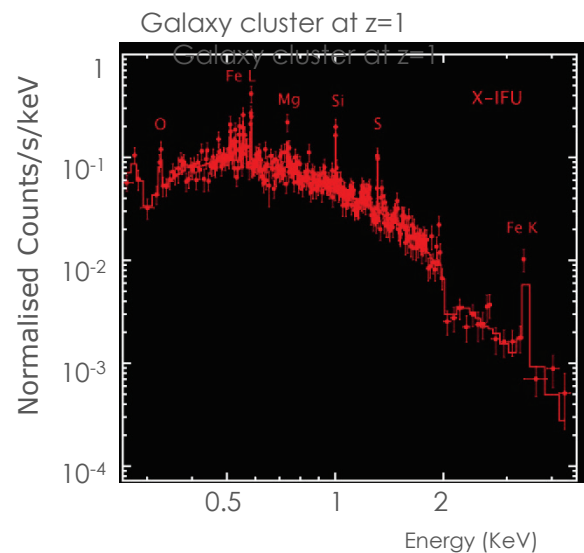


X-ray



## Purpose of ATHENA

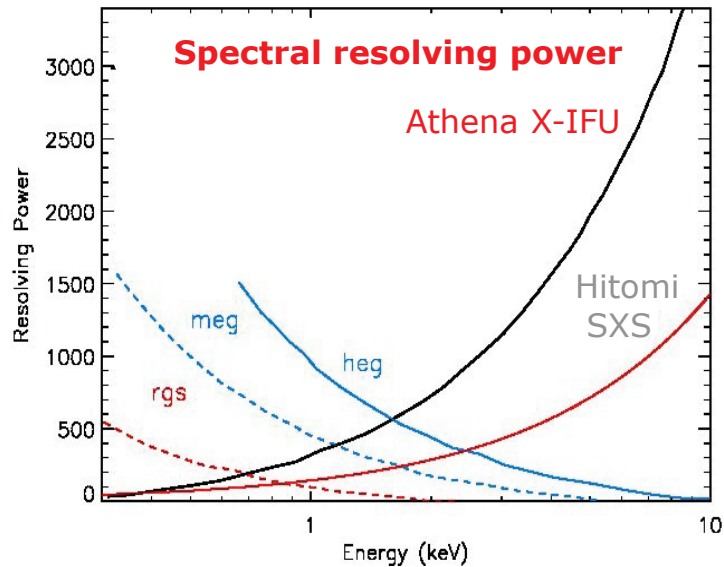
- Athena addresses key scientific challenges on Universe:
  - How does ordinary matter assemble into large scale structures that we see today?*
  - How do black holes grow and shape the Universe?*



Spectral simulations



# ATHENA instrumentation: X-IFU (adjacent to WFI)

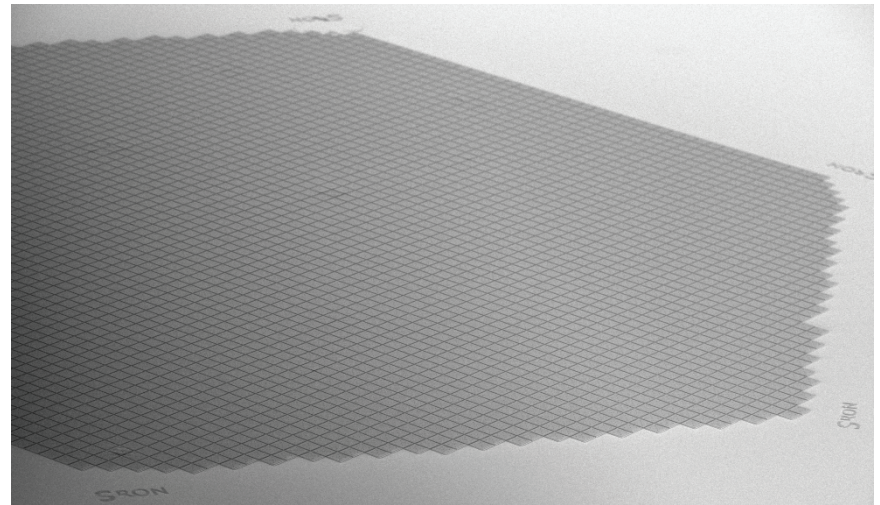
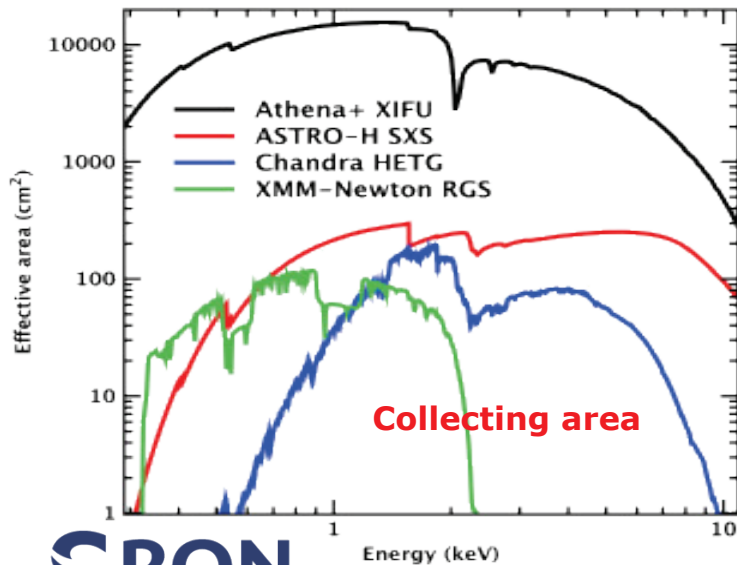


Significant improvements in:

- resolving power,
- effective area
- angular resolution
- relative large field of view

Using a large X-ray detector array

- 3840 pixels
- unprecedented energy resolution:
  - $< 2.5$  eV/pixel (at 1 keV)

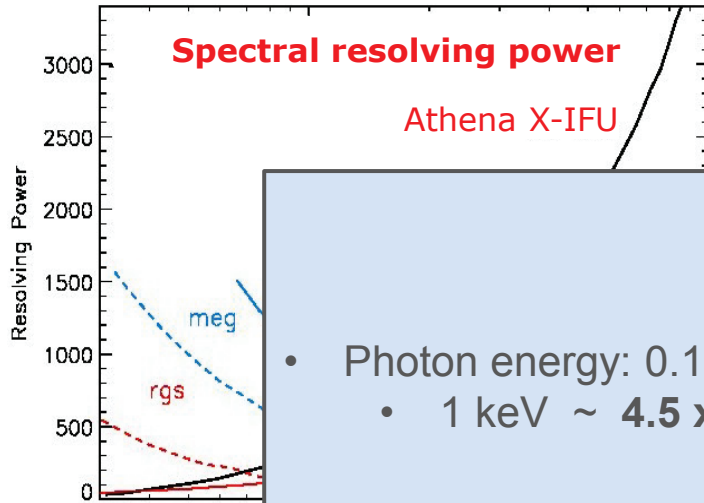


X-IFU pixel array developed by SRON

# ATHENA instrumentation: X-IFU (adjacent to WFI)

## Spectral resolving power

Athena X-IFU

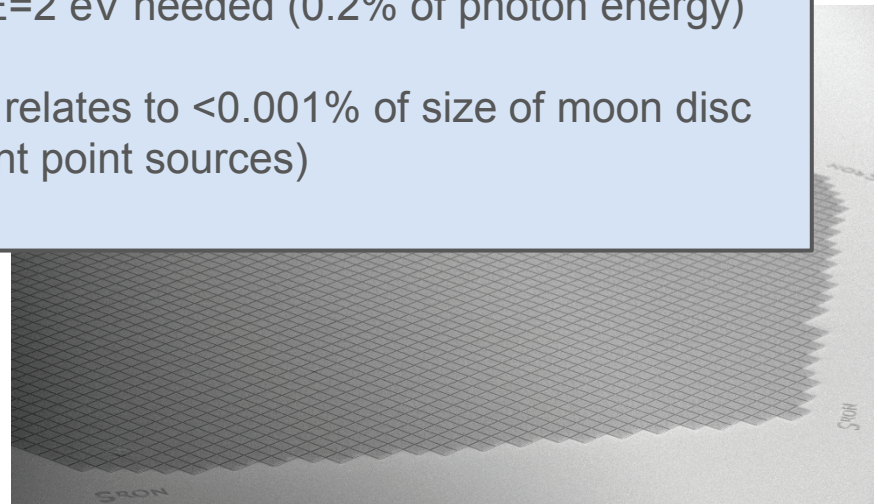
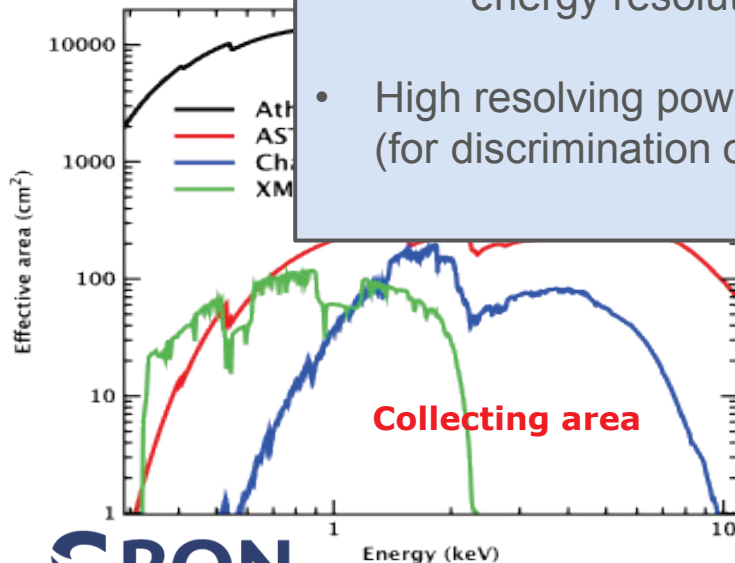


Significant improvements in:

- resolving power,
- effective area

For engineers:

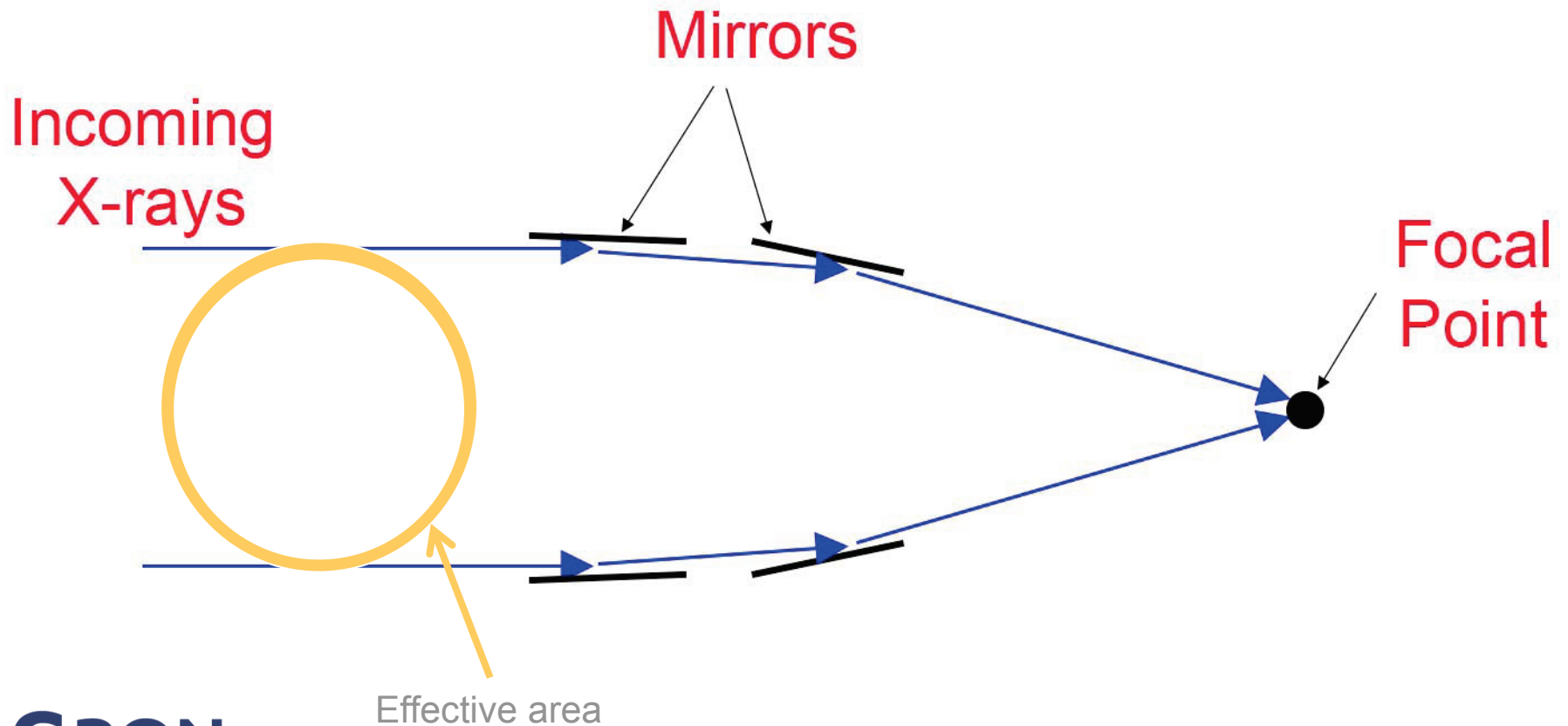
- Photon energy: 0.1 to 10keV
  - 1 keV  $\sim 4.5 \times 10^{-20}$  Wh  $\longrightarrow \sim 1$  Wh
- Measuring the 'color' of the photon
  - energy resolution of  $\Delta E = 2$  eV needed (0.2% of photon energy)
- High resolving power of  $< 5''$  relates to  $< 0.001\%$  of size of moon disc (for discrimination of adjacent point sources)



X-IFU pixel array developed by SRON

## X-ray telescope principle

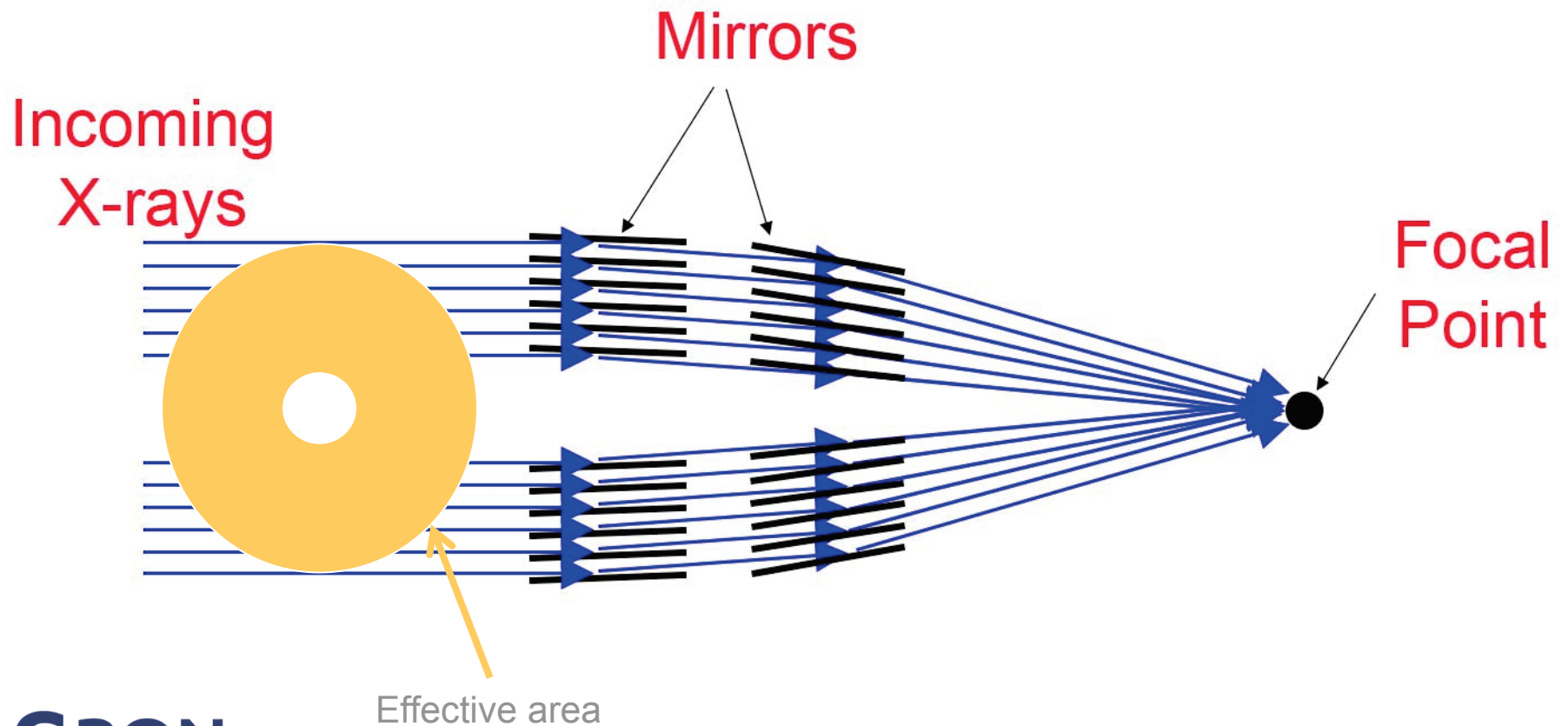
- X-rays can only be focused by reflection at small angles of incidence
- Maximum reflection angle (assuming coating)
  - Soft X-rays of 10 keV at  $\sim 1.5^\circ$
  - Hard X-rays of 0.1 keV at  $\sim 0.3^\circ$





## X-ray telescope principle

- Effective area maximized by multiple concentric shells



# Why Silicon Pore Optics Mirror Modules?

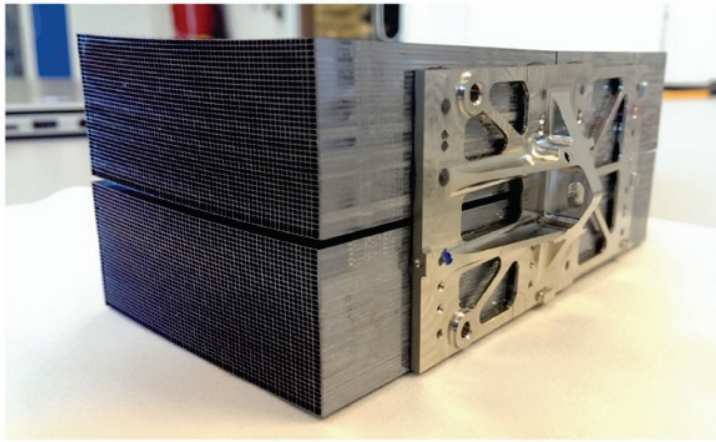
- Science asks for larger effective area ( $\varnothing$  2.5 m)
- Combined with high optical quality
- Limited launch mass (even with new Ariane 6)

## Large diameter shells

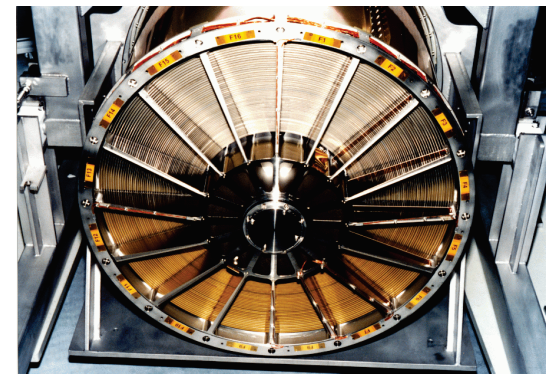
- Large size monolithic shells not (yet) possible
- If possible: extremely expensive

## Modular approach

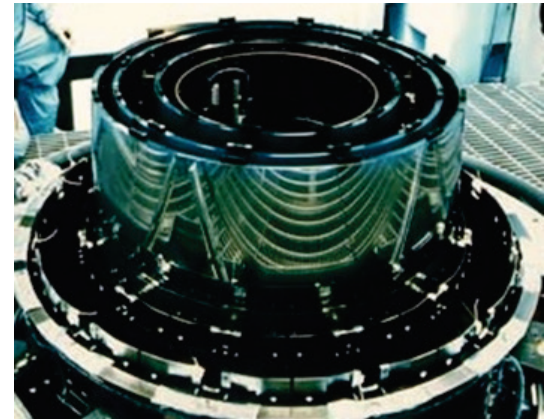
- Wafers: optimum optical quality & relatively cheap
- Low mass density of Silicon (2.33 gr/cm<sup>3</sup>)
- Mass production
- Intrinsic robustness (compared to 'free' standing mirrors)
- Replaceable units (on ground only)



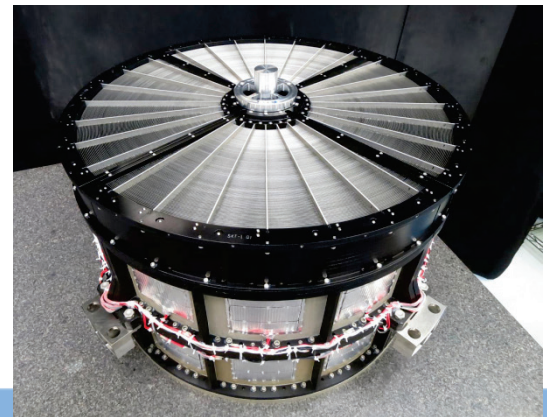
Hitomi (2016, JAXA)  
 $\varnothing$ 0.45 m aluminum



XMM Newton X-ray (1999)  
 $\varnothing$ 0.7 m nickel (ESA)

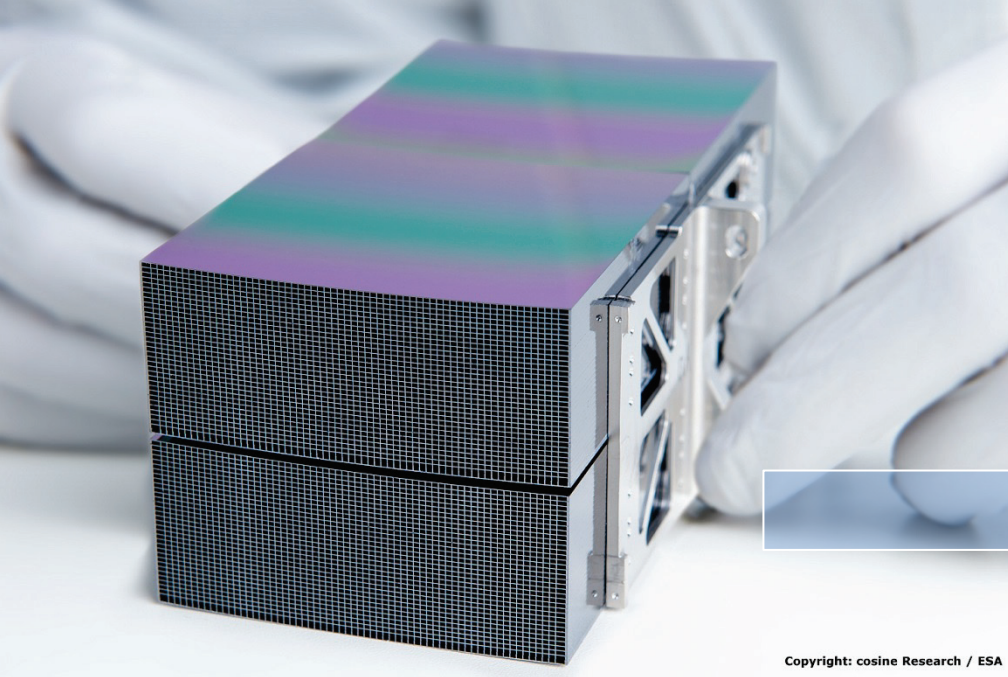


Chandra X-ray Observatory 1999  
 $\varnothing$ 1.1 m Zerodur (NASA)

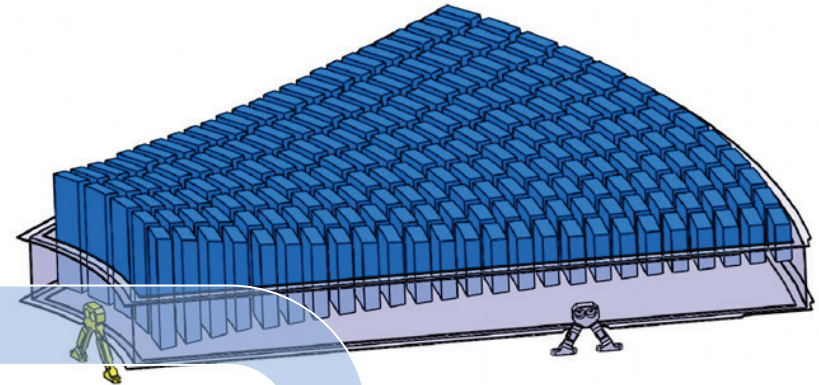




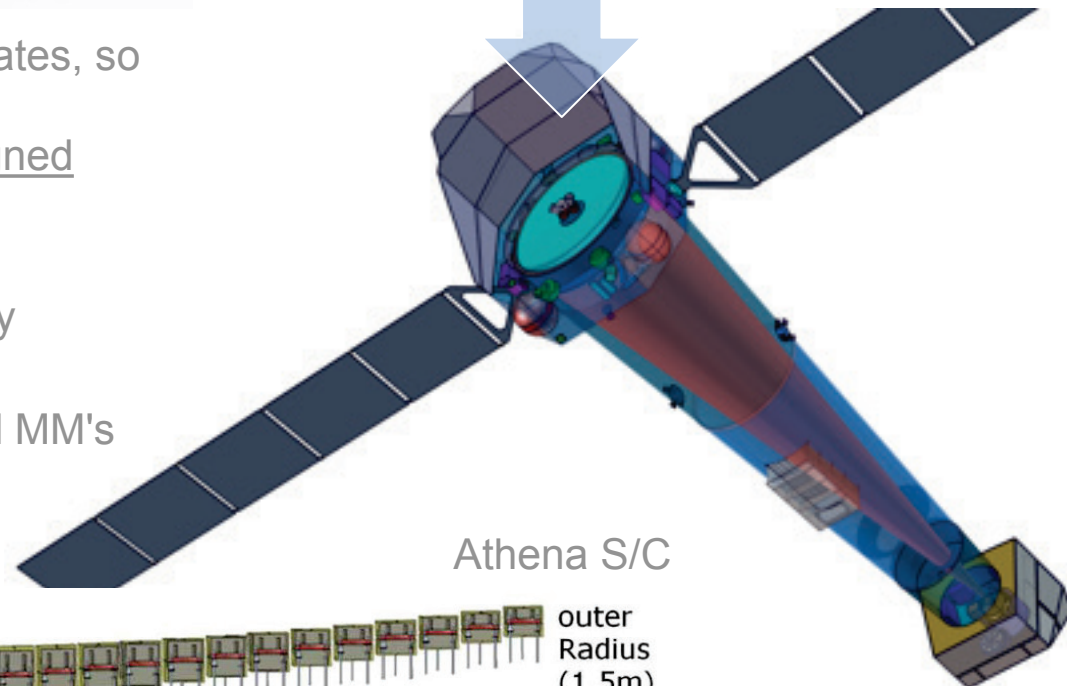
## ATHENA optics assembled from ~1000 mirror modules



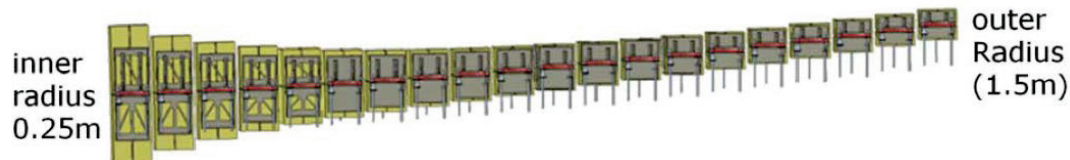
Copyright: cosine Research / ESA



- Each module consists of 140 silicon plates, so  
140,000 mirror plates very well aligned  
500 m<sup>2</sup> total mirror surface
- Each MM is manufactured and optically characterized (cosine Research BV)
- Accurate co-alignment of the individual MM's

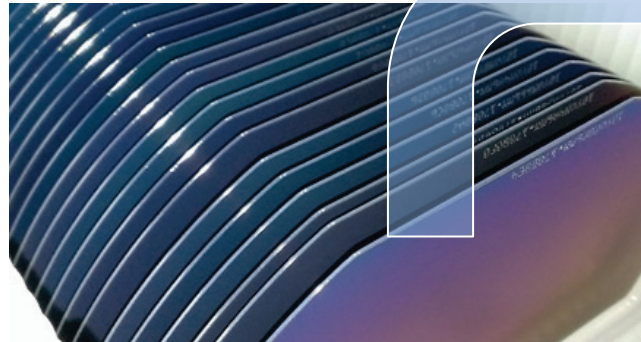
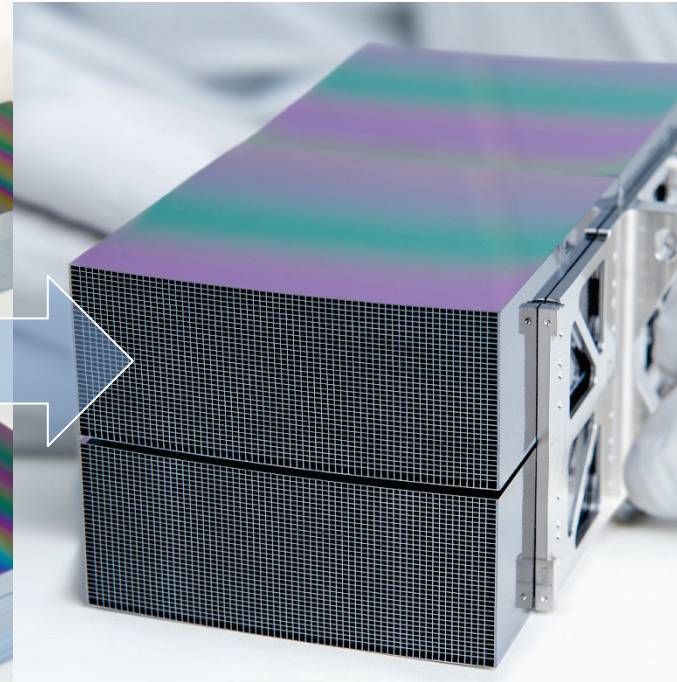
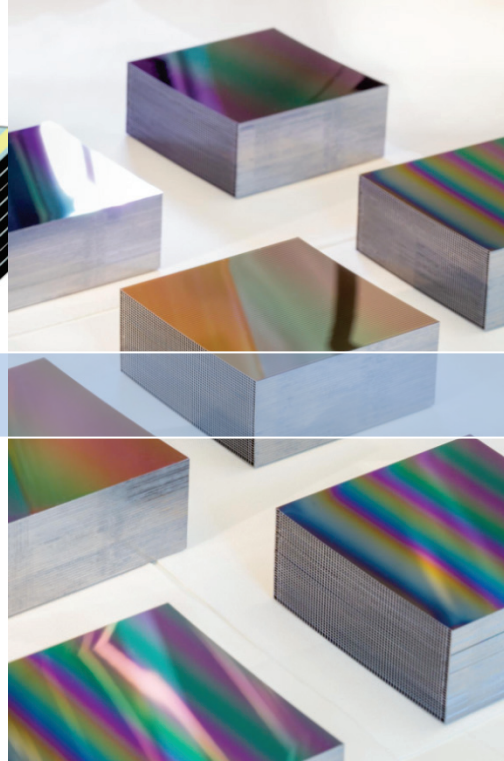
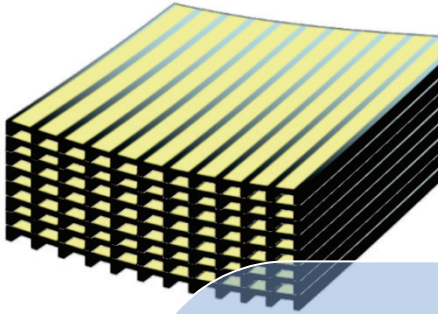
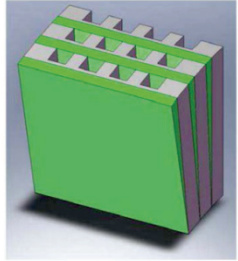
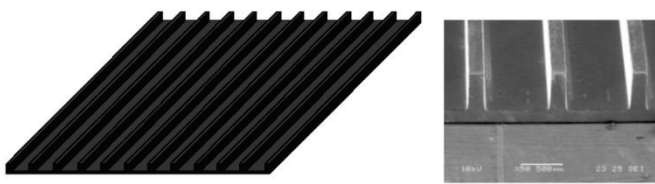


Athena S/C





# SPO Manufacturing and MM alignment process by cosine Research B.V.



- High optical quality 775 micron **silicon wafers**
- Wafers are **ribbed**, wedged, diced (Micronit Microtechnologies B.V.)
- Ribbed plates **stacked** by high precision & fully automated robot (cosine Research BV)
- Stacks of pre-shaped ribbed plates hold by **covalent bonds** (silicon oxide hydrophilic diffusion bond)



# SRON: Mechanical support of Mirror Modules

## Requirements

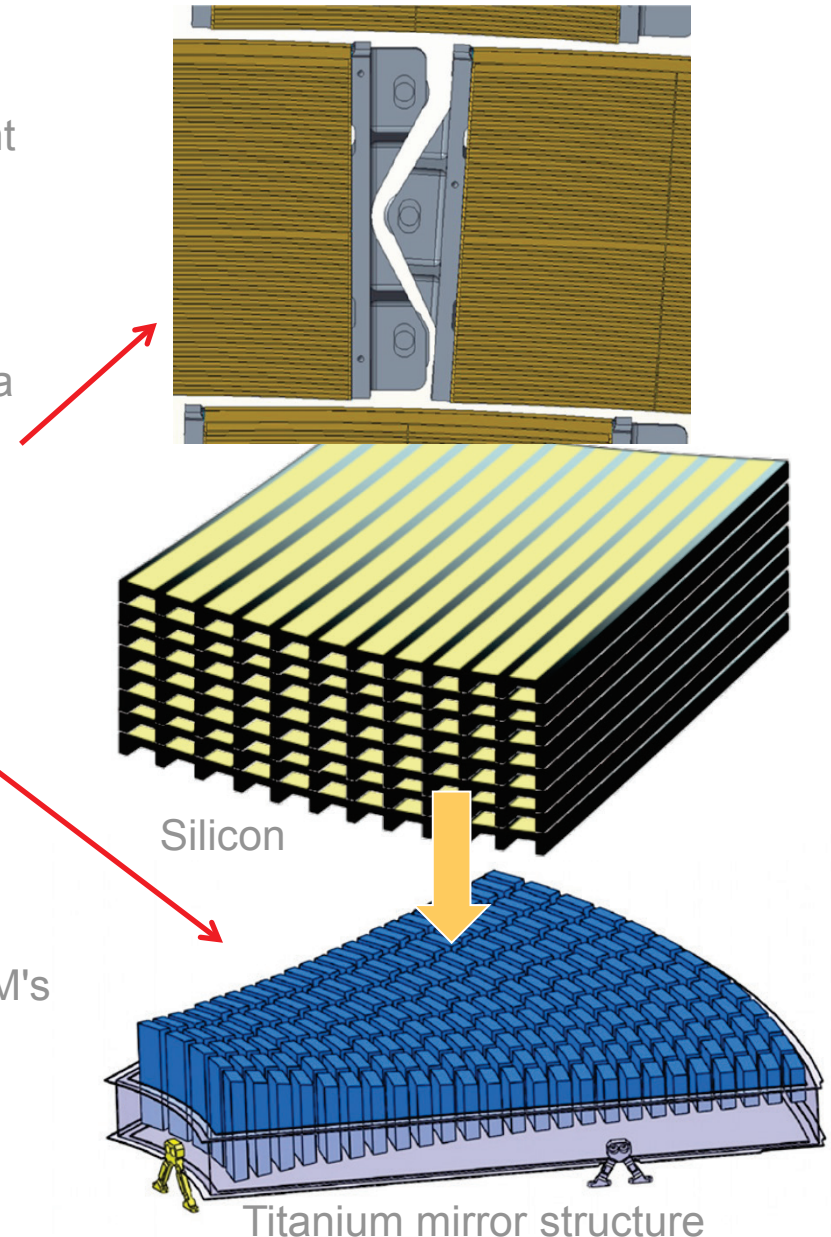
- Severe launch environment:
  - 50g static, 20g vibration, 100g+ shock
- Not sensitive to variations in thermal environment
  - e.g. launch RT+/-20 °C, orbit +/-5 °C

## Design aspects

- High stacking density for maximum effective area
- Exchangeable MM's
  - Allowing repair during integration
- Mounted to large titanium structure:
  - Different CTE
  - Low frequency dynamics during launch
- Alignment & integration into higher level unit at rate of >1 per day (3 years assembly time)

## Reliability

- If failure probability 0.1% → 1 failure on 1000 MM's
- Failure is not an option
- Risk of mission loss by failure propagation





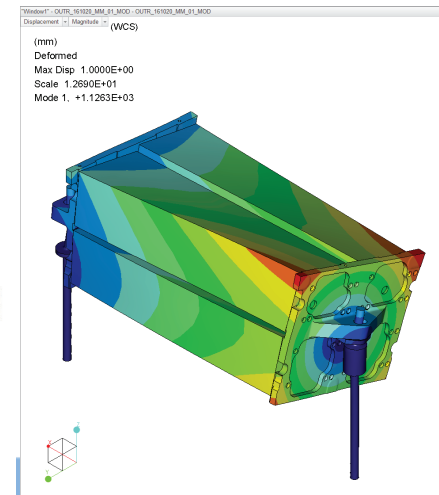
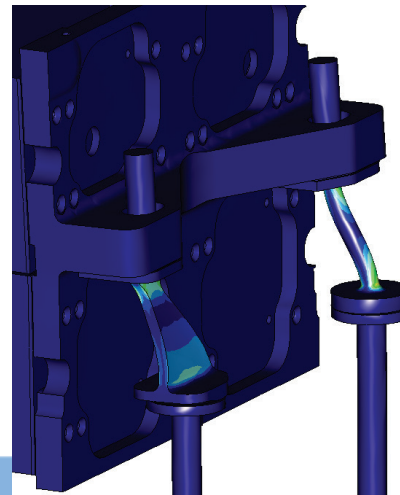
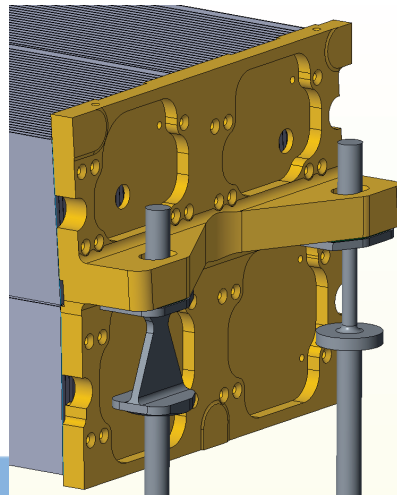
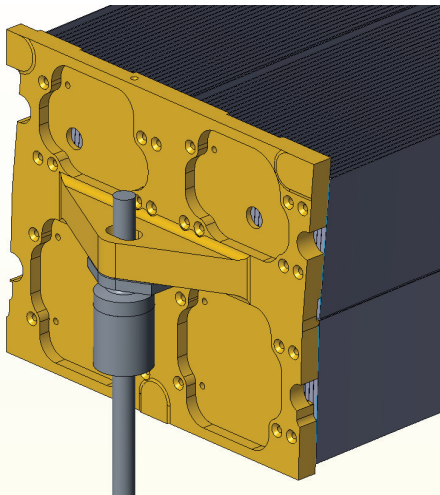
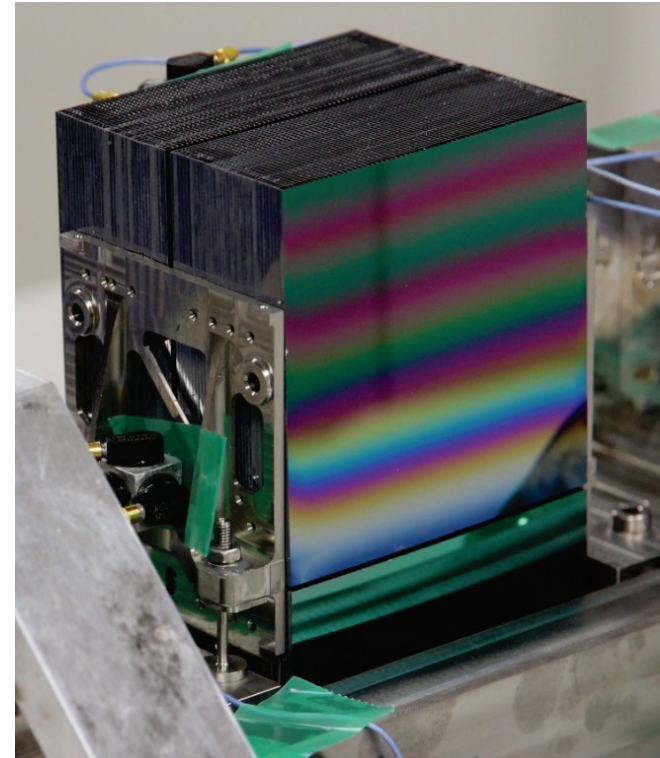
# SRON: Mechanical support of Mirror Modules

MM design based on

- Holding the stacks of silicon plates between low CTE brackets (Invar 36)
- Mechanical support by kinematic mounts (flexures of Invar 36 or Ti-AL6V4)
- Glue shimming: assembly by adhesive bonds to:
  - Allow alignment
  - Accommodate manufacturing tolerances

Mechanical support

- Mounting to mirror structure (titanium support frame)
- 6 d.o.f. kinematic mount allowing relative displacements (see next slide)





# Mechanical support: kinematic design

## Kinematic design (a.k.a. iso-static)

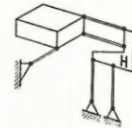
- 'Founding fathers': prof. W. van der Hoek & R. Koster
- "Sprieten en gatscharnieren"
- Now common 'toolbox' for designers
- *Always fun to find the optimum design*
- **WHY?**
  - Provides stable optical alignment
  - Allows (thermal) dimensional changes
  - Hysteresis free design (repeatability)
  - Clear load path
  - Forces in design elements can be well predicted/controlled
  - Ideal for thermal decoupling to minimize/control heat leaks

2) Twee vrijheidsgraden vastgelegd

a) 2 lengtes



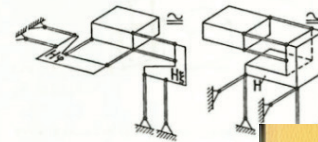
b) 1 lengte + 1 hoek om de lengteas ( $x \rightarrow y$ )



c) 1 lengte + 1 hoek, niet om de lengteas (bv  $x \rightarrow z$ )



d) 2 hoeken

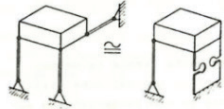


3) Drie vrijheidsgraden vastgelegd

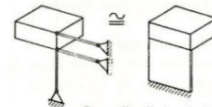
a) 3 lengtes



b) 2 lengtes en een hoek om een vastgelegde lengte:



c) 2 lengtes en een hoek om de vrij lengte:



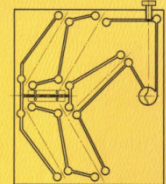
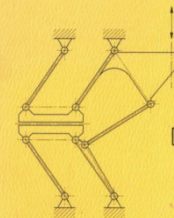
Deze situatie is geknipt voor een bladveer!

d) 1 lengte en 2 hoeken waarvan één „om de vastgelegde lengteas“



Constructieprincipes

Beeld voor het nauwkeurig bewegen en positioneren



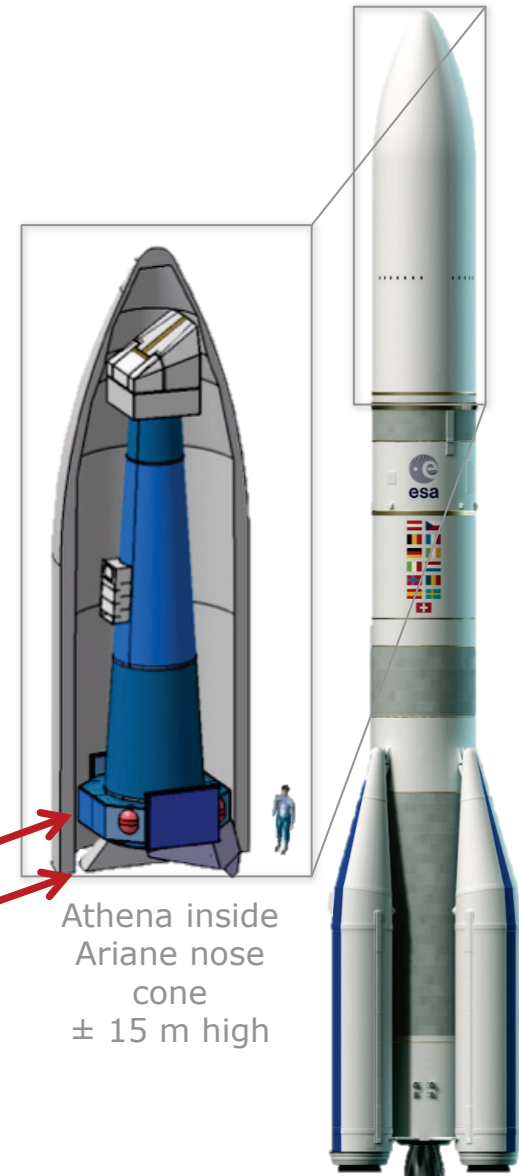
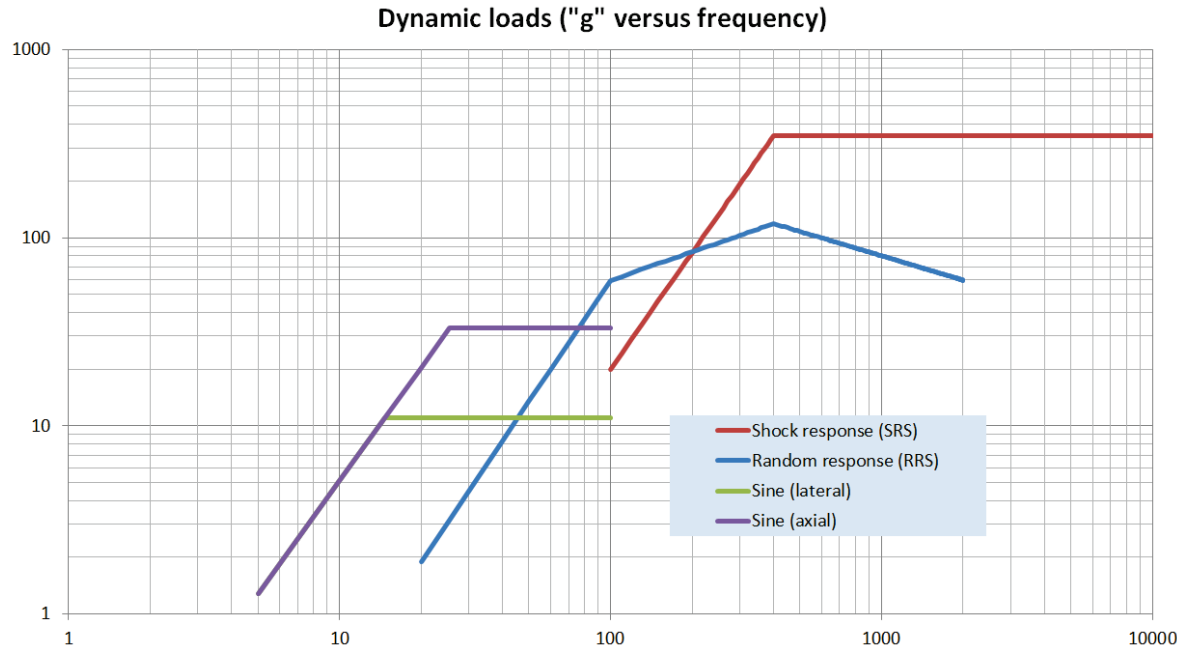
Faculteit  
Werktuigbouwkunde  
tū  
Technische Universiteit Eindhoven



Prijs 121,00

# Launch environment

Ariane 6  
± 63 m high



Launch environment dynamics:

- **Low frequency sine** (<100Hz), launcher dynamics
- **Mid frequency random** (<2kHz), acoustically induced vibration
- **High frequency shock** (<10 kHz), fairing separation, clamp band release
- Mirror position close to launcher interface
- Clamp band release induced shock

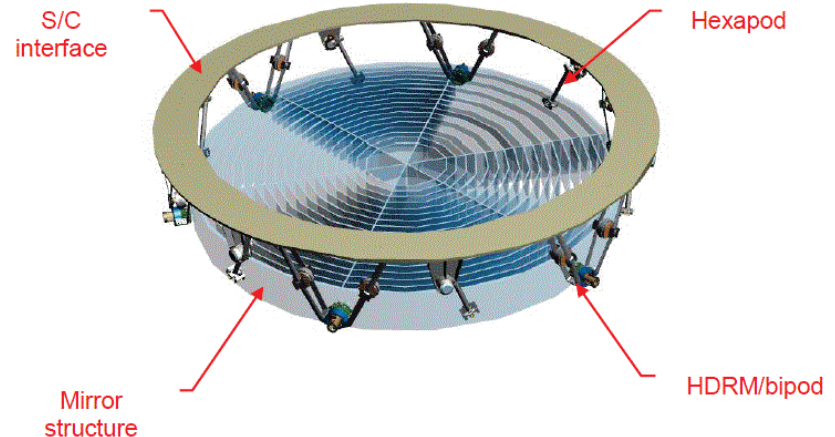
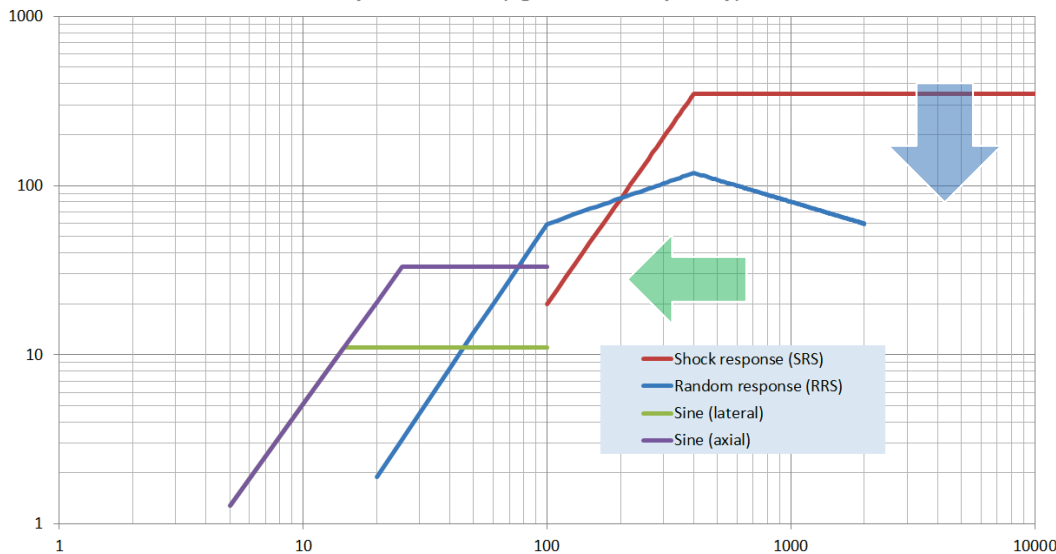
# Structural optimization

Challenge to make MM compliant with dynamic environment

Three way approach:

- **Reduction of environment**
  - Direct cooperation with ESA (at mirror structure level)
- **Reduction of transients through MM structural support**
  - Dynamic isolation (by resonance frequency reduction)
- **Improvement of rigidity at MM level (next slide)**

Dynamic loads ("g" versus frequency)

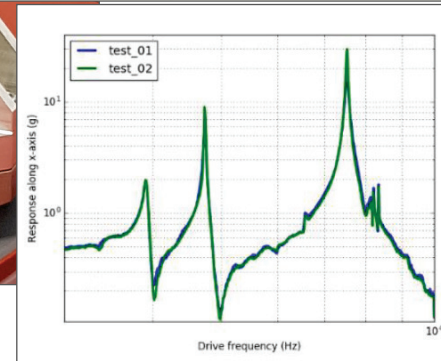
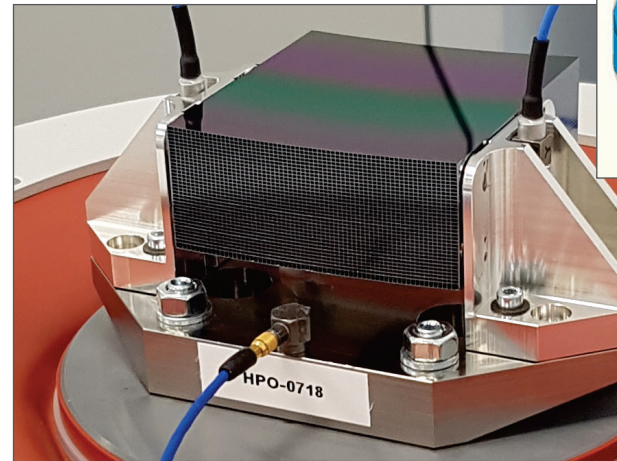
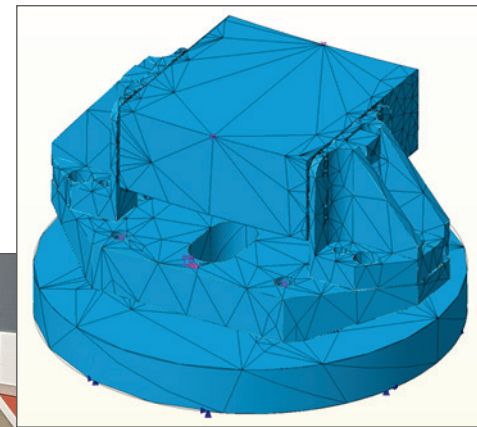


**Athena S/C mirror structure with kinematic mount including dampers (concept, courtesy of ESA)**

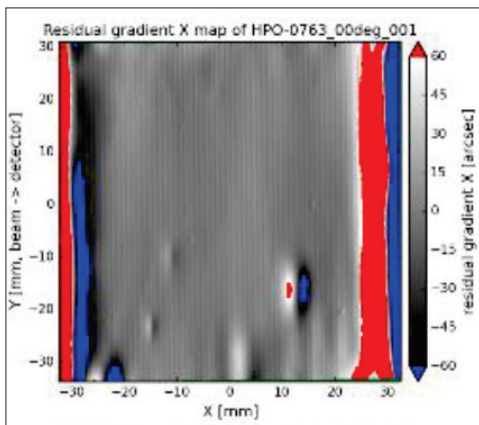


# Structural optimization

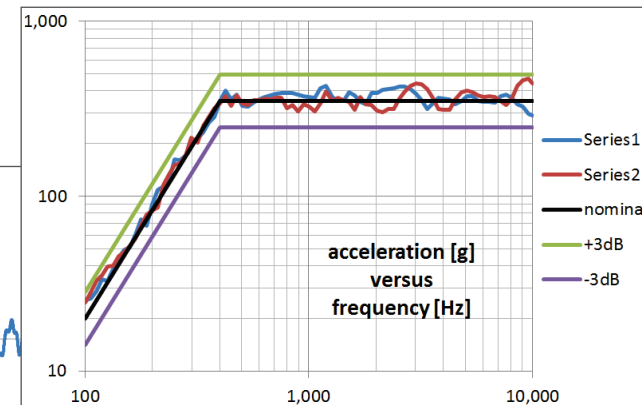
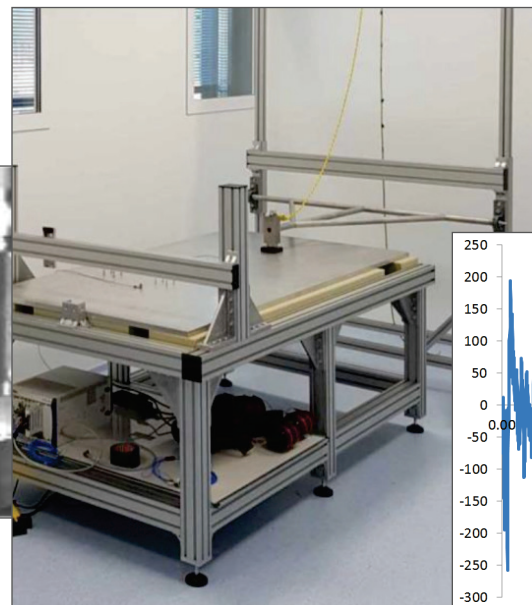
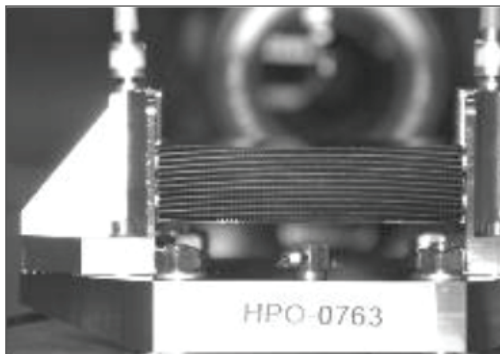
- Sub unit tests shock and X-ray tests
- Improvement of SPO robustness
- First test results are very promising!



FRT  
surface  
scan



Frequency signature  
test & analysis



SRON

Shock test

Thank you for your attention

Questions?

